












Date: Tuesday, 10/06/2008 3:14:24 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: GUSSET
<b>Job Number</b>	: 39801		
<b>Estimate Number</b>	: 10934		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D2254
<b>This Issue</b>	: 10/06/2008 <b>S.O. No.</b> :	<b>Drawing Number</b>	: D2254 REV A1
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: // <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b>	: A1
<b>Previous Run</b>	: 37759	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 23/06/2008 <b>Qty:</b> 60 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: <u>JLD 08.6.10</u>		
<b>Comment</b>	: Est:A 99.09.22 New Issue EC Est Rev:B 08-03-11 now water jet DD verified by:		
<b>Additional Product</b>			
Job Number: 			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	M304S16GA	304/316 .063 Sheet	
		7.	
<b>Comment:</b> Qty.: 0.1084 sf(s)/Unit Total : 6.5016 sf(s) 304/316 .063 Sheet Material: AISI 304/316 SS 0.063" Thick Batch <u>108156</u> <u>IB 8-6-11</u>			
2.0	WATER JET	FLOW WATER JET	
			
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2254 Dwg Rev: <u>A1</u> <u>IB 8-6-11</u> Prog Rev: <u>A1</u> 2-Deburr if necessary <u>IB 8-6-11</u>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<u>IB 8-6-11</u>	
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
		<u>IB 8-6-11</u>	
<b>Comment:</b> SECOND CHECK <u>IB 8-6-11</u> <u>462</u>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>PAT DUVAL</u> <u>IB 8-6-11</u> <u>462</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 10/06/2008 3:14:24 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 39801

Part Number: D2254

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/12 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*le 08-06-12*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

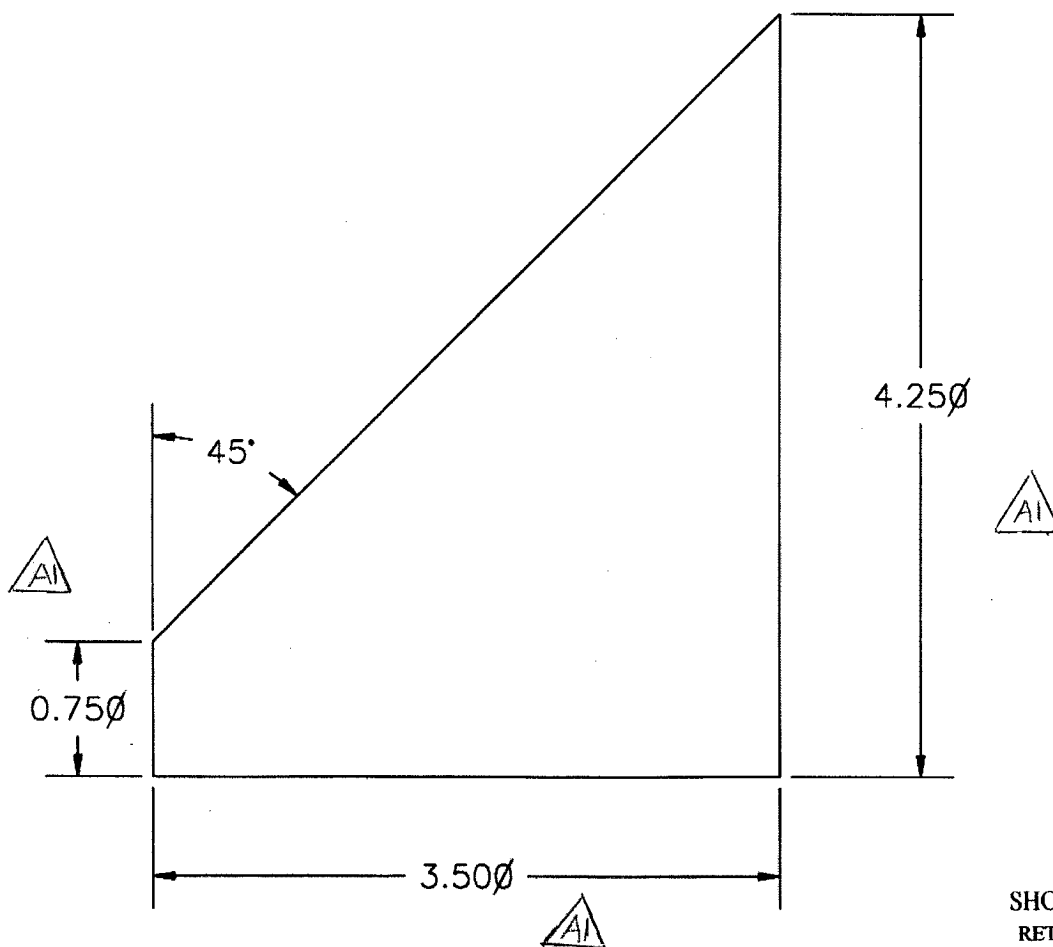
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

PREPARED	DART AERO ACCESSORIES INC	
B. Williams	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	D2254	REV. A SHEET 1 OF 1
DATE	TITLE	SCALE
Dec. 13, 1994	GUSSET	1:1
A	94.12.13	NEW ISSUE
AI	04.06.15	UPDATE DIMENSIONS

**RELEASED**  
99.10.12 KE

MATERIAL: 304/316 SS 0.063 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 39801

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

